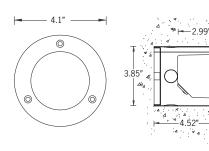




# 5w COB 225 Lumens

IP65 • Suitable For Wet Locations IK07 • Impact Resistant (Vandal Resistant) Weight 1.1 lbs



# Construction

## **Aluminum Casting**

Less than 0.1% copper content – Marine Grade 6060 extruded & LM6 Aluminum High Pressure die casting provides excellent mechanical strength , clean detailed product lines and excellent heat dissipation.

## Pre paint

8 step degrease and phosphate process that includes deoxidizing and etching as well as a zinc and nickel phosphate process before product painting.

## Memory Retentive -Silicon Gasket

Provided with special injection molded "fit for purpose" long life high temperature memory retentive silicon gaskets.

Maintains the gaskets exact profile and seal over years of use and compression.

## Thermal management

LM6 Aluminum is used for its excellent mechanical strength and thermal dissipation properties in low and high ambient temperatures. The superior thermal heat sink design by Ligman used in conjunction with the driver, controls thermals below critical temperature range to ensure maximum luminous flux output, as well as providing long LED service life and ensuring less than 10% lumen depreciation at 50,000

<u>Surge Suppression</u> Standard 10kv surge suppressor provided with all fixtures.

## **Finishing**

All Ligman products go through an extensive finishing process that includes fettling to improve paint adherence

UV Stabilized 4.9Mil thick powder coat paint and baked at 200 Deg C. This process ensures that Ligman products can withstand harsh environments. Rated for use in natatoriums.

## Inspired by Nature Finishes

The Inspired by nature Finishing is a unique system of decorative powder coating. Our metal decoration process can easily transform the appearance of metal or aluminum product into a wood grain finish.

This patented technology enables the simulation of wood grain, and even marble or granite finish through the use of decorative powder coating.

The wood grain finish is so realistic that it's almost undistinguishable from real wood, even from a close visual inspection. The system of coating permeates the entire thickness of the coat and as a result, the coating cannot be removed by normal rubbing, chipping, or scratching.

The Coating Process

After pre-treatment the prepared parts are powder coated with a specially formulated polyurethane powder. This powder provides protection against wear, abrasion, impact and corrosion and acts as the relief base color for the finalized metal decoration.

The component is then wrapped with a sheet of non-porous film with the selected decoration pattern printed on it using special high temperature inks.

This printed film transfer is vacuum-sealed to the surface for a complete thermo print and then transferred into a customized oven. The oven transforms the ink into different forms within the paint layer before it becomes solid. Finally, the film is removed, and a vivid timber look on aluminum remains.

Wood grain coating can create beautiful wood-looking products There are over 300 combinations of designs use. Wood grains can be made with different

Our powder coatings are certified for indoor and outdoor applications and are backed by a comprehensive warranty. These coatings rise to the highest conceivable standard of performance excellence and design innovation.

- Added Benetits

  Resistance to salt-acid room, accelerated aging

  Boiling water, lime and condensed water resistant

  Anti-Graffiti, Anti-Slip, Anti-Microbial, Anti-Scratch

  Super durable (UV restant)
- TGIC free (non-toxic)

# **Hardware**

Provided Hardware is Marine grade 316 Stainless steel.

# **Anti Seize Screw Holes**

Tapped holes are infused with a special anti seize compound designed to prevent seizure of threaded connections, due to electrolysis from heat, corrosive atmospheres and moisture.

# Crystal Clear Low Iron Glass Lens

Provided with tempered, impact resistant crystal clear low iron glass ensuring no green glass tinge.

Precise optic design provides exceptional light control and precise distribution of light. LED CRI > 80

<u>Lumen - Maintenance Life</u> L80 /B10 at 50,000 hours (This means that at least 90% of the LED still achieve 80% of their original flux)

Powerful, compact wall-recessed accent and marker lights. Shielded or unshielded versions with recessing boxes and three light colors.

A range of round and square wall recessed luminaires. Suitable for indoor or outdoor applications for use in residential, pedestrian areas, and shopping malls, as a decorative wall guide light. The luminaires are provided with an integral 120-277v driver. Remote drivers can be provided.

Galvanized concrete recessing box included. This fixture is suitable for concrete pour applications.

All Ligman fixtures can be manufactured using a special pre-treatment and coating process that ensures the fixture can be installed in natatoriums as well as environments with high concentrations of chlorine or salt and still maintain the 5 year warranty. For this natatorium rated process please specify NAT in options.





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PROJECT					DATE
QUANTITY		TYPE	NOTE		
ORDERING EXA	AMPLE    U	VI-40296 - 5w -	A - W30 - 02 -	120/2 <b>77V</b>	
UVI-40296					
	LAMP	FRAME	LED COLOR	FINISH COLOR	VOLTAGE
	5w COB	A - Aluminum -	W27 - 2700K	01 - BLACK RAL 9011	120/277v
	225 Lumens	CHOOSE FINISH COLOR	W30 - 3000K	02 - DARK GREY RAL 7043	Other - Specify
		S - Stainless Steel	W35 - 3500K	03 - WHITE RAL 9003	
		NO FINISH COLOR	W40 - 4000K	04 - METALLIC SILVER RAL 9006	
				05 - MATTE SILVER RAL 9006	
				06 - LIGMAN BRONZE	
				07 - CUSTOM RAL	
	1			INSPIRED BY NATURE FINISHES	
				SW01 - OAK FINISH	
				SW02 - WALNUT FINISH	
ADDITIONAL OPTIONS				SW03- PINE FINISH	e 7s.
ADDITIONAL	OPTIONS			DF - DOUGLAS FIR FINISH	
NAT - Natatorium Rated				CW - CHERRY WOOD FINISH	
AMB - Amber LED				NW - NATIONAL WALNUT FINISH	
				SU01 - CONCRETE FINISH	
				SU02 - SOFTSCAPE FINISH	
				SU03 - STONE FINISH	
				SU04 - CORTEN FINISH	
				THERE IS AN ADDITIONAL	_
				THERE IS AN ADDITIONAL COST FOR THESE FINISHES	



Consult factory for pricing and lead times



Pine



Mahogany





Steel





# **Vios Product Family**







